## ADDENDUM NUMBER TWO

April 30, 2020

To all bidders of record for the work titled:

## Sugar-Salem School District New Junior High

Project Number: 764

Please notify everyone concerned, including suppliers as to the issuance and contents of this Addendum prior to the date of bid opening. This Addendum is a part of the contract documents and modifies them as follows:

This Addendum consists of <u>16</u> pages(s) including attached drawing(s).

### I. GENERAL

A. Substitutions:

Products Identified is an acceptance of general manufacturer only. No attempt has been made to check each material as to special features, capacities, or physical dimensions specifically required for the project. It shall be the responsibility of the supplier, manufacture and contractor to check all requirements before submitting for final acceptance. Final acceptance of exact features, sizes, capacities, etc, all of which must match materials/products indicated and specified, will be determined when submitted during construction period. Certain acceptances are subject to conditions noted:

Item	Manufacturer	Note
09 6766 – Poured Polyurethane Flooring	Dynamic Sports Construction	
22 1400 – Soil, Waste & Vent Piping Systems	Sun Drainage	
22 3600 – Water Softeners	Marlo	
23 2113 - Hydronic Piping	Nexus	
23 2166 – Split System Heat Pump Units	Daikin	
23 2200– Water Source Heat Pump System	AAON	
23 3114 – Low Pressure Steal Ductwork	NCA Mfg	
23 3183 – Kitchen Hood	Captive Air	
23 3400 – Exhaust Fans	Captive Air	
23 3400 – Exhaust Fans	Broan	
23 3713 – Air Outlets and Inlets	Tuttle and Bailey	
23 5134 – Flues	Duravent	
23 5134 – Flues	Schebler	
23 5230 – Gas Boiler	Raypak	
23 5720 – Energy Recovery Ventilators	AAON	
23 5719 – Plate and Frame Heat Exchangers:	Armstrong	
23 5723 – Electric Heaters	Ouelett	

## II. SPECIFICATIONS

- A. Section 06 4116 Plastic-Laminate Clad Architectural Cabinets
   1. 2.2.F.3 Change vertical surfaces to VGS.
- B. Section 11 6623 Gymnasium Equipment
  - 1. 2.2.D Change backstops to rear-braced forward folding.
  - 2. 2.2.E Delete this section, there are no wall-mounted backstops.
  - 3. 2.2.H.3 Change from keyed 3-position switch to digital master equipment control pad.
  - 4. 2.3.D Delete reference to telescoping volleyball post standards. Provide straight poles. Provide (3) three volleyball standard sets.
  - 5. 2.4.D.2 Delete this section, wall pads are to be Class A flame Retardant neoprene as per section

2.4.D.3.

6. 2.5.A Delete reference to electric height adjuster.



- C. Section 11 6643 Interior Electronic Scoreboard
  - 1. 1.5.A.1 Delete reference to message center, video boards and stadium loudspeaker.
  - 2. 1.5.A.2 Delete reference to portable scoreboards, solar power kit, stadium loudspeaker, and video board.
- D. Section 12 2113 Horizontal Louver Blinds
  - 1. Add the following as schedule 3.2;
    - *"3.2 Windows Treatment Schedule"* 
      - A. The following window types are to receive window treatment.
        - 1. A, B, H, N, F, and S."
- E. Section 23 5230 Gas Boilers
  1. Replace with the Section 23 5230 Condensing Boilers.
- F. Section 23 5723 Electric Heaters1. Add the attached Section.

## III. DRAWINGS

## Civil

- A. #4 & 9 Delete 4" PI waterline that runs north-south and is on the north side of Bid Alt. #1
- B. #18 Replace with attached sheet 18, chamber basis of design is MC-4500.

## Landscape

A. L1.1 Replace plant list with attached plant list.

## Architectural

- A. SD1.1 Refer to Civil drawings for fire hydrants locations and quantity.
- B. A3.13 Detail F, apply 1/2" thick wood sheathing to every 4<sup>th</sup> roof truss to form draft stop.
- C. A3.31 Wall type M1, at floor plan sheets noted with "M1.1 2-HR", walls is as noted. At wall call outs on floor plan sheets as "M1", wall is not rated and wall height is as identified in the Contract Documents.
- D. A4.31 Omit recessed shelf standards, provide pin and clips per specification.
- E. A5.10 Detail 1, apply 1/2" thick wood sheathing to every 10<sup>th</sup> roof truss to form draft stop.

## Mechanical

A. M1.1 through M1.5 In lieu of smoke dampers at locations ducts penetrate 2-hour rated wall, provide and install fire-smoke dampers.

## Electrical

A. E2.0 Keynote #26, basis of design is Heatizon Zmesh and shall be placed under the roofing material per the manufacturer's written instructions. Products of other manufacturers will be considered for substitution during the time of submittal.

## End of Addendum #2



#### SECTION 235230 – CONDENSING BOILERS

#### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract apply to this Section, including General and Supplementary Conditions and Division 01 Specification Sections.
- 1.2 SUMMARY
  - A. This Section includes packaged, factory-fabricated and assembled, gas-fired, fire-tube condensing boilers, trim and accessories for generating hot water.

#### 1.3 SUBMITTALS

- A. Product Data: Include performance data, operating characteristics, furnished specialties and accessories.
  - 1. Prior to flue vent installation, engineered calculations and drawings must be submitted to Architect/Engineer to thoroughly demonstrate that size and configuration conform to recommended size, length and footprint for each submitted boiler.
- B. Efficiency Curves: At a minimum, submit efficiency curves for 100%, 50% and 7% input firing rates at incoming water temperatures ranging from 80°F to 160°.
- C. Pressure Drop Curve. Submit pressure drop curve for the following flow ranges per designated capacities below
  - 1. 1500-2000 MBH: 25-350 GPM
- D. Shop Drawings: For boilers, boiler trim and accessories include:
  - 1. Plans, elevations, sections, details and attachments to other work
  - 2. Wiring Diagrams for power, signal and control wiring
- E. Source Quality Control Test Reports: Reports shall be included in submittals.
- F. Field Quality Control Test Reports: Reports shall be included in submittals.
- G. Operation and Maintenance Data: Data to be included in boiler emergency, operation and maintenance manuals.
- H. Warranty: Standard warranty specified in this Section
- I. Other Informational Submittals:
  - 1. ASME Stamp Certification and Report: Submit "H" stamp certificate of authorization, as required by authorities having jurisdiction, and document hydrostatic testing of piping external to boiler.



#### 1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: The manufacturer must have been regularly engaged in the manufacture of condensing hydronic boilers for not less than thirty (30) years. The manufacturer must be headquartered in North America and manufacture pressure vessels in an ASME-certified facility wholly owned by the manufacturer. The specifying engineer, contractor and end customer must have the option to visit the factory to witness test fire and other relevant procedures
- B. Electrical Components, Devices and Accessories: Boilers must be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. AHRI Performance Compliance: Condensing boilers must be rated in accordance with applicable federal testing methods and is capable of achieving the energy efficiency and performance ratings within prescribed tolerances.
- D. ASME Compliance: Condensing boilers must be constructed in accordance with ASME Boiler and Pressure Vessel Code, Section IV "Heating Boilers".
- E. ASHRAE/IESNA 90.1 Compliance: Boilers shall have minimum efficiency according to "Gas and Oil Fired Boilers Minimum Efficiency Requirements."
- F. DOE Compliance: Minimum efficiency shall comply with 10 CFR 430, Subpart B, Appendix N, "Uniform Test Method for Measuring the Energy Consumption of Furnaces and Boilers."
- G. UL Compliance: Boilers must be tested for compliance with UL 795, "Commercial-Industrial Gas Heating Equipment." Boilers shall be listed and labeled by a testing agency acceptable to authorities having jurisdiction.
- H. NOx Emission Standards: When installed and operated in accordance with manufacturer's instructions, the following condensing boiler models shall comply with the NOx emission standards outlined in South Coast Air Quality Management District (SCAQMD), Rule 1146.1; and the Texas Commission on Environmental Quality (TCEQ), Title 30, Chapter 117, and Rule 117.465 or the NOx emissions referenced below:
  - BMK750-2000: 9 ppm NOx corrected to 3% oxygen at all firing rates when firing on natural gas

#### 1.5 COORDINATION

A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement and formwork requirements are specified in Division 03.

#### 1.6 WARRANTY

A. Standard Warranty: Boilers shall include manufacturer's standard form in which manufacturer agrees to repair or replace components of boilers that fail in materials or workmanship within specified warranty period.



- 1. Warranty Period for Fire-Tube Condensing Boilers
  - a. The pressure vessel/heat exchanger shall carry a 10-year from shipment, nonprorated, limited warranty against any failure due to condensate corrosion, thermal stress, mechanical defects or workmanship.
  - b. Manufacturer labeled control panels are conditionally warranted against failure for (2) two years from shipment.
  - c. All other components, with the exception of the igniter, flame detector and O<sub>2</sub> sensor, are conditionally guaranteed against any failure for (18) eighteen months from shipment.

#### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. This specification is based on the Benchmark Standard Series boilers as manufactured by AERCO International Inc. Equivalent units and manufacturers must meet all performance criteria, and will be considered upon prior approval.
- B. Basis-of-Design Product: Subject to compliance with requirements, provide AERCO International, Benchmark or Benchmark Platinum Series Boiler Models:
  - 1. BMK 1500, BTU/hr input)
  - 2. Approved Equals:
    - a. AERCO Benchmark Platinum boilers BMK
    - b. Fulton
    - c. Superior Boiler Creek Series
    - d. Request for substitutions will be considered in accordance with provisions of Section 235230 Condensing Boilers, in writing no less than 30 days prior to bid date.

#### 2.2 CONSTRUCTION

- A. Description: Boiler shall be either natural gas, fired, fully condensing, fire tube design. Power burner shall have full modulation, discharge into a positive or negative pressure vent and the minimum firing rate shall not exceed the following per model:
  - BMK1500: 75,000 BTU/hr input

Boilers that have an input greater than what is specified above at minimum fire will not be considered. Boiler efficiency shall increase with decreasing load (output), while maintaining setpoint. Boiler shall be factory-fabricated, factory-assembled and factory-tested, fire-tube condensing boiler with heat exchanger sealed pressure-tight, built on a steel base, including insulated jacket, flue-gas vent, combustion-air intake connections, water supply, return and condensate drain connections, and controls.

B. Heat Exchanger: The heat exchanger shall be constructed of 439 stainless steel fire tubes and tubesheets, with a one-pass combustion gas flow design. The fire tubes shall be 1/2" or 5/8" OD, with no less than 0.049" wall thickness. The upper and lower stainless steel tubesheet shall be no less than 0.25" thick. The pressure vessel/heat exchanger shall be welded construction. The heat exchanger shall be ASME stamped for a working pressure not less than



150 psig. Access to the tubesheets and heat exchanger shall be available by burner and exhaust manifold removal. Minimum access opening shall be no less than 8-inch diameter.

- C. Pressure Vessel: The pressure vessel shall have a maximum water volume per each model as listed below:
  - BMK1500: 44 gallons (166.6 liters)

The boiler water pressure drop shall not exceed the following per model size:

• BMK1500-2000: 3 psig @ 170 gpm

The boiler water connections shall be flanged 150-pound, ANSI rated.

• BMK1500 - 3000: 4 inch flange

The pressure vessel shall be constructed of ASME SA53 carbon steel, with a 0.25-inch thick wall and 0.50-inch thick upper head. Inspection openings in the pressure vessel shall be in accordance with ASME Section IV pressure vessel code. The boiler shall be designed so that the thermal efficiency increases as the boiler firing rate decreases.

- E. Modulating Air/Fuel Valve and Burner: The boiler burner shall be capable of the following firing turndown ratios without loss of combustion efficiency or staging of gas valves. The turndown ratios shall be as follows and are based on BTU size:
  - BMK1500: 20:1

The burner shall not operate above 7.5% oxygen level or 55% excess air. The burner shall produce less than 20 ppm of NOx, under standard calibration, corrected to 3% excess oxygen when firing on natural gas. The burner shall be metal-fiber mesh covering a stainless steel body with spark or proven pilot ignition and flame rectification. All burner material exposed to the combustion zone shall be of stainless steel construction. There shall be no moving parts within the burner itself. A modulating air/fuel valve shall meter the air and fuel input. The modulating motor must be linked to both the gas valve body and air valve body with a single linkage. The linkage shall not require any field adjustment. A variable speed cast aluminum pre-mix blower shall be used to ensure the optimum mixing of air and fuel between the air/fuel valve and the burner.

- F. Fuel: The boiler shall use one of the following gas train options:
  - 1. Natural gas: The unit gas train shall be specifically designed and calibrated for a single predetermined fuel. The gas train shall be a ventless gas train.

EWT	100% Fire	50% Fire	7% Fire
160 °F	86.5%	87%	87%
140 °F	87%	87.5%	87.5%
120 °F	88.5%	89%	90%
100 °F	93.2%	94.5%	95.2%
80 °F	95.6%	96.8%	98.2%

G. Minimum boiler efficiencies shall be as follows at a 20 degree delta-T:



- H. Exhaust Manifold: The exhaust manifold shall be of corrosion resistant cast aluminum or 316 stainless steel with the following diameter flue connections:
  - BMK750-1500: 6 inch)

The exhaust manifold shall have a collecting reservoir and a gravity drain for the elimination of condensation.

- I. Blower: The boiler shall include a variable-speed, DC centrifugal fan to operate during the burner firing sequence and pre-purge the combustion chamber.
  - 1. Motors: Blower motors shall comply with requirements specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
    - a. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require a motor to operate in the service factor range above 1.0.
- J. Ignition: Ignition shall be via spark or proven pilot ignition with 100 percent main-valve shutoff and electronic flame supervision.
- K. Combustion Air: The boiler shall be designed such that the combustion air is drawn from the inside of the boiler enclosure, decoupling it from the combustion air supply and preheating the air to increase efficiency.
- L. Combustion Air Filter: The boiler shall be equipped with an automotive high flow air filter to ensure efficient combustion and unhindered burner components operation.
- M. Enclosure: The plastic and sheet metal enclosure shall be fully removable, allowing for easy access during servicing.
- N. O<sub>2</sub> sensor located in the Combustion Chamber: The boiler shall be equipped with an Oxygen sensor. The sensor shall be located in the boiler combustion chamber. Boilers without Oxygen sensor or boilers with an Oxygen sensor in the exhaust shall not be acceptable due to measurement estimation and performance accuracy.

#### 2.3 CONTROLS

- A. Refer to Division 23, Section "Instrumentation and Control of HVAC."
- B. The boiler shall have an integrated boiler control that provides contact closure for its associated accessories including but not limited to pump, valve and air inlet damper.
  - 1. The control shall have a 5 inch color touch screen display as well as six function buttons that are separate from the display. User shall have the ability to navigate the menus via touchscreen or navigation buttons. Controls not equipped with navigation button options shall not be permitted.
  - 2. The control shall be equipped with a multi-color linear LED light to indicate the level of firing and/or air/fuel valve position.
  - 3. The control shall display two temperatures using two dedicated three-digit sevensegment displays.
  - 4. The control shall offer an Enable/Disable toggle switch as well as two buttons for Testing and Resetting the Low Water Cutoff.
- C. The Manager designated boiler control shall be capable of the following functions without the need for additional external controls:



- 1. Sequence up to 16 boilers,
- 2. Control boiler pumps and/or modulating motorized valves,
- 3. Building Automation: The control shall be able to communicate to Building Management Systems using RS485 and communicate using Modbus RTU protocol.
- D. The control system shall be segregated into three components: Edge [i] Control Panel, Power Panel and Input/Output Connection Box. The entire system shall be Underwriters Laboratories recognized
- E. The control panel shall consist of seven individual circuit boards using surface-mount technology in a single enclosure. Each board shall be individually field replaceable. These circuit boards shall include:
  - 1. A microcontroller board with integrated 5 inch touchscreen color display providing the user interface.
  - 2. A 7-segment display board. This board includes two 3-digit 7-segment displays. These displays shall be used to view a variety of temperature sensor values and operating and startup function status.
  - 3. An Interface board connects the microcontroller board to internal components using ribbon cables.
  - 4. An electric low-water cutoff board connects to the test and manual reset functions on the microcontroller board.
  - 5. A power supply board is designed to provide the different DC voltages to the rest of the boards. It also acts as voltage regulator and reduce power noise.
  - 6. An ignition and combustion board. This board controls the air/fuel valve and Safety Shutoff Valve, flame status and ignition transformer
  - 7. A connector board used to connect all external electrical connection.
- F. Control settings transfer using USB: The control shall simplify and significantly lessen startup and boiler setting time by being able to use a USB flash drive to copy settings from one boiler to another boiler. Installers shall use successfully preconfigured boiler settings in their portfolio to newly installed boilers.
- G. Combustion calibration: The control shall offer at least 5 calibration points. The use of less than 5 calibration points is not permitted to improve overall system efficiency under all firing rates. Each combustion calibration point shall operate with 5 to 7%  $O_2$  levels to improve operating efficiency. Deviating away from these values shall not be acceptable.
- H. Unit and Plant Status: The control shall provide a quick view of the unit status and plant status.
  - 1. The unit status screen shall provide temperature setpoint, all water inlet and outlet and supply air and exhaust temperature sensors' values. It shall also provide unit current and target firing rates. Additional screens shall display unit run hours, cycle count and average cycles per hour.
  - 2. The plant status screens shall provide plant temperature setpoint, plant water supply and return temperatures, outdoor temperature. Additionally, a status screen shall show the boiler status of each plant unit, plant firing rate.
  - 3. Unit and Plant event history: The manager control shall display the last 500 historical events per plant or 200 historical events for single unit installations.
- I. Software update: The control shall be capable of field software updates without a need for hardware component(s) replacement. This shall be performed either using software on a USB flash drive or via Internet connection. The software update mechanism shall be performed by a trained technician. The software update menus shall be secured using a password level. After the software update, the control shall retain all of its prior field settings.



- J. Copy settings from one boiler to the other: To significantly reduce installation time by reducing long repetitive work, the control shall have the capability of saving its settings to a USB flash drive. In addition, the control shall have the ability of copying new settings from a flash drive.
- K. The controls shall annunciate boiler and sensor status and include extensive self-diagnostic capabilities.
- L. The control panel shall incorporate three self-governing features designed to enhance operation in external control modes. When operating by an external control signal, the control panel can work to eliminate nuisance faults, such as over-temperature, resulting from improper external signal or loss of external signal. These features include:
  - 1. Setpoint High Limit: Setpoint high limit allows for a selectable maximum boiler outlet temperature and acts as temperature limiting governor. Setpoint limit is based on a PID function that automatically limits firing rate to maintain outlet temperature within a 0 to 10 degree selectable band from the desired maximum boiler outlet temperature.
  - 2. Setpoint Low Limit: Allow for a selectable minimum operating temperature.
  - 3. Failsafe Mode: Failsafe mode allows the boiler to switch its mode to operate from an internal setpoint if its external control signal is lost, rather than shut off. This is a selectable mode, enabling the control can to shut off the unit upon loss of external signal, if so desired.
- M. The boiler control system shall incorporate the following additional features for enhanced external system interface:
  - 1. System start temperature feature
  - 2. Pump delay timer
  - 3. Remote interlock circuit
  - 4. Delayed interlock circuit
  - 5. Delta-T Limiter
  - 6. Freeze protection
  - 7. Fault relay for remote fault alarm
  - 8. Warm-weather shutdown
  - 9. The control shall offer multi-level user security access using different passwords. For additional security, the passwords shall expire if control display was not touched for an extended period 30 minutes.
- N. Each boiler shall include an electric, single-seated combination safety shutoff valve/regulator with proof of closure switch in its gas train. Each boiler shall incorporate dual over-temperature protection with manual reset, in accordance with ASME Section IV and CSD-1.
- O. Each boiler shall utilize a low cost reliable automotive O<sub>2</sub> sensor that measures and monitors the oxygen content of the exhaust gases. The system shall adjust the blower speed to maintain optimal air-fuel ratios in the event of air inlet temperature changes. The system shall have the following capabilities:
  - 1. The system shall provide warnings or alerts in the following cases:
    - a. O<sub>2</sub> percentage out of range
    - b. When O<sub>2</sub> sensor has fallen out of calibration

Output of O2 information shall be displayed on the Edge [i] control panel.

The  $O_2$  sensor shall be installed through the unit's burner plate and measure the oxygen content directly within the unit's combustion chamber.



Boilers without an equivalent  $O_2$  sensing system will be deemed unacceptable. Due to the moisture content of flue gases from condensing boilers, placing the  $O_2$  sensor in the exhaust manifold or stack will be deemed unacceptable.

- P. Each boiler shall be onAER ready with a standard Ethernet port and include a 5 year onAER subscription at no additional charge. AERCO's onAER service grants the user online access to real time operation and status of their system plant from any computer, tablet or mobile device along with the following capabilities:
  - 1. Efficiency status and trends
  - 2. O2 levels
  - 3. Efficiency and performance optimization tips
  - 4. Preventative Maintenance alerts and scheduling
  - 5. Predictive Maintenance algorithms.
  - 6. Warning and error messages
  - 7. Weekly or monthly performance and status reports
  - 8. Manage multiple boiler plants or buildings
  - 9. Customizable dashboard
  - 10. Add email contacts for alerts and reports, including local AERCO trained technicians
  - 11. Manage and store startup, maintenance and service documentation

The boiler manufacturer shall be able to provide a network hub or a network switch to connect up 16 boilers to an online network.

- Q. Each boiler shall have integrated Boiler Sequencing Technology (BST), capable of multi-unit sequencing with lead-lag functionality and parallel operation. The system will incorporate the following capabilities:
  - 1. Efficiently sequence 2 to 16 units on the same system to meet load requirement.
  - 2. Integrated control and wiring for seamless installation of optional isolation valve. When valves are utilized, the system shall operate one motorized valve per unit as an element of load sequencing. Valves shall close with decreased load as units turn off, with all opening under no-load conditions.
  - 3. Automatically rotate lead/lag amongst the units on the chain and monitor run hours per unit and balance load in an effort to equalize run hours among active units.
  - 4. Option to manually designate lead and last boiler
  - 5. Designated manager control, used to display and adjust key system parameters.
  - 6. Automatic bump-less transfer of manager function to next unit on the chain in case of designated manager unit failure; manager/client status should be shown on the individual unit displays.

#### 2.4 ELECTRICAL POWER

- A. Controllers, Electrical Devices and Wiring: Electrical devices and connections are specified in Division 26 sections.
- B. Single-Point Field Power Connection: Factory-installed and factory-wired switches, motor controllers, transformers and other electrical devices shall provide a single-point field power connection to the boiler.
- C. Electrical Characteristics:



Electrical Speci-	Models			
fications	BMK750-2000	BMK2500-3000 & 5000-6000	BMK2500-6000	BMK5000-6000
Voltage	120 V	208 V	460 V	575 V
Phase	1	3	3	3
Frequency	60 Hz	60 Hz	60 Hz	60 Hz
Full Load Current	13-16 Amps	10-30 Amps	5-12 Amps	8 Amps

#### 2.5 VENTING

- A. The exhaust vent must be UL Listed for use with Category II, III and IV appliances and compatible with operating temperatures up to 230°F, condensing flue gas service. UL-listed vents of Polypropylene and AI 29-4C stainless steel must be used with boilers.
- B. The minimum exhaust vent duct size for each boiler is six-inch (BMK750-1500)
- C. Combustion-Air Intake: Boilers shall be capable of drawing combustion air from the outdoors via a metal or PVC duct connected between the boiler and the outdoors.
- D. The minimum ducted combustion air duct size for each boiler is six-inch (BMK750-1500)
- E. Common vent and common combustion air must be an available option for boiler installation. Consult manufacturer for common vent and combustion air sizing.
- F. Follow guidelines specified in manufacturer's venting guide.

#### 2.6 SOURCE QUALITY CONTROL

- A. Burner and Hydrostatic Test: Factory adjust burner to eliminate excess oxygen, carbon dioxide, oxides of nitrogen emissions and carbon monoxide in flue gas, and to achieve combustion efficiency. Perform hydrostatic testing.
- B. Test and inspect factory-assembled boilers, before shipping, according to ASME Boiler and Pressure Vessel Code.
  - 1. If boilers are not factory assembled and fire-tested, the local vendor is responsible for all field assembly and testing.
- C. Allow Owner access to source quality-control testing of boilers. Notify Architect fourteen days in advance of testing.

#### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Before boiler installation examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations and piping and electrical connections to verify actual locations, sizes and other conditions affecting boiler performance, maintenance and operations.
  - 1. Final boiler locations indicated on Drawings are approximate. Determine exact locations before roughing-in for piping and electrical connections.



- B. Examine mechanical spaces for suitable conditions where boilers will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 BOILER INSTALLATION

- A. Install boilers level on concrete bases. Concrete base is specified in Division 23 Section "Common Work Results for HVAC," and concrete materials and installation requirements are specified in Division 03.
- B. Install gas-fired boilers according to NFPA 54.
- C. Assemble and install boiler trim.
- D. Install electrical devices furnished with boiler but not specified to be factory mounted.
- E. Install control wiring to field-mounted electrical devices.

#### 3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 sections. Drawings indicate general arrangement of piping, fittings and specialties.
- B. Install piping adjacent to boiler to permit service and maintenance.
- C. Install piping from equipment drain connection to nearest floor drain. Piping shall be at least full size of connection. Provide an isolation valve if required.
- D. Connect gas piping to boiler gas-train inlet with unions. Piping shall be at least full size of gas train connection. Provide a reducer if required.
- E. Connect hot-water piping to supply and return boiler tappings with shutoff valve and union or flange at each connection.
- F. Install piping from safety relief valves to nearest floor drain.
- G. Boiler Venting
  - 1. Install flue venting kit and combustion-air intake.
  - 2. Connect venting full size to boiler connections. [Comply with requirements in Division 23 Section "Breechings, Chimneys and Stacks."]
- H. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- I. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

#### 3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.



- 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections
  - 1. Perform installation and startup checks according to manufacturer's written instructions.
  - 2. Perform hydrostatic test. Repair leaks and retest until no leaks exist.
  - 3. Start units to confirm proper motor rotation and unit operation. Adjust air-fuel ratio and combustion.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
    - a. Check and adjust initial operating set points and high- and low-limit safety set points of fuel supply, water level and water temperature.
    - b. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Occupancy Adjustments: When requested within 2 months of date of Substantial Completion, provide on-site assistance adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other than normal occupancy hours for this purpose.
- E. Performance Tests:

The boiler manufacturer is expected to provide partial load thermal efficiency curves. These thermal efficiency curves must include at least three separate curves at various BTU input levels. If these curves are not available, it is the responsibility of the boiler manufacturer to complete the following performance tests:

- 1. Engage a factory-authorized service representative to inspect component assemblies and equipment installations, including connections, and to conduct performance testing.
- 2. Boilers shall comply with performance requirements indicated, as determined by field performance tests. Adjust, modify, or replace equipment to comply.
- 3. Perform field performance tests to determine capacity and efficiency of boilers.
  - a. Test for full capacity.
  - b. Test for boiler efficiency at [low fire, 20, 40, 60, 80, 100, 80, 60, 40 and 20] percent of full capacity. Determine efficiency at each test point.
- 4. Repeat tests until results comply with requirements indicated.
- 5. Provide analysis equipment required to determine performance.
- 6. Provide temporary equipment and system modifications necessary to dissipate the heat produced during tests if building systems are not adequate.
- 7. Notify Architect in advance of test dates.
- 8. Document test results in a report and submit to Architect.

#### END OF SECTION 23 5230



#### **SECTION 23 5723 - ELECTRIC HEATERS**

#### PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
  - A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.
- 1.2 SUMMARY
  - A. Furnish and install wall heaters as described in Contract Documents.
- 1.3 QUALITY ASSURANCE
  - A. Units shall be UL listed and comply with NEC.

#### **PART 2 - PRODUCTS**

- 2.1 PROPELLER UNIT HEATERS
  - A. Propeller unit heaters with capacity as shown.
  - B. Mounting bracket.
  - C. Enameled steel housing with adjustable louvers
  - D. Automatic reset thermal cutout switch
  - E. Heat dissipation switch
  - F. Control transformer and magnetic contactors for remote thermostat control, mounted and prewired.
  - G. Provide thermostats and any necessary branch circuit fusing.
  - H. Approved Manufacturers:
    - 1. Q' Mark
    - 2. Electricmode
    - 3. Markel

END OF SECTION 23 5723



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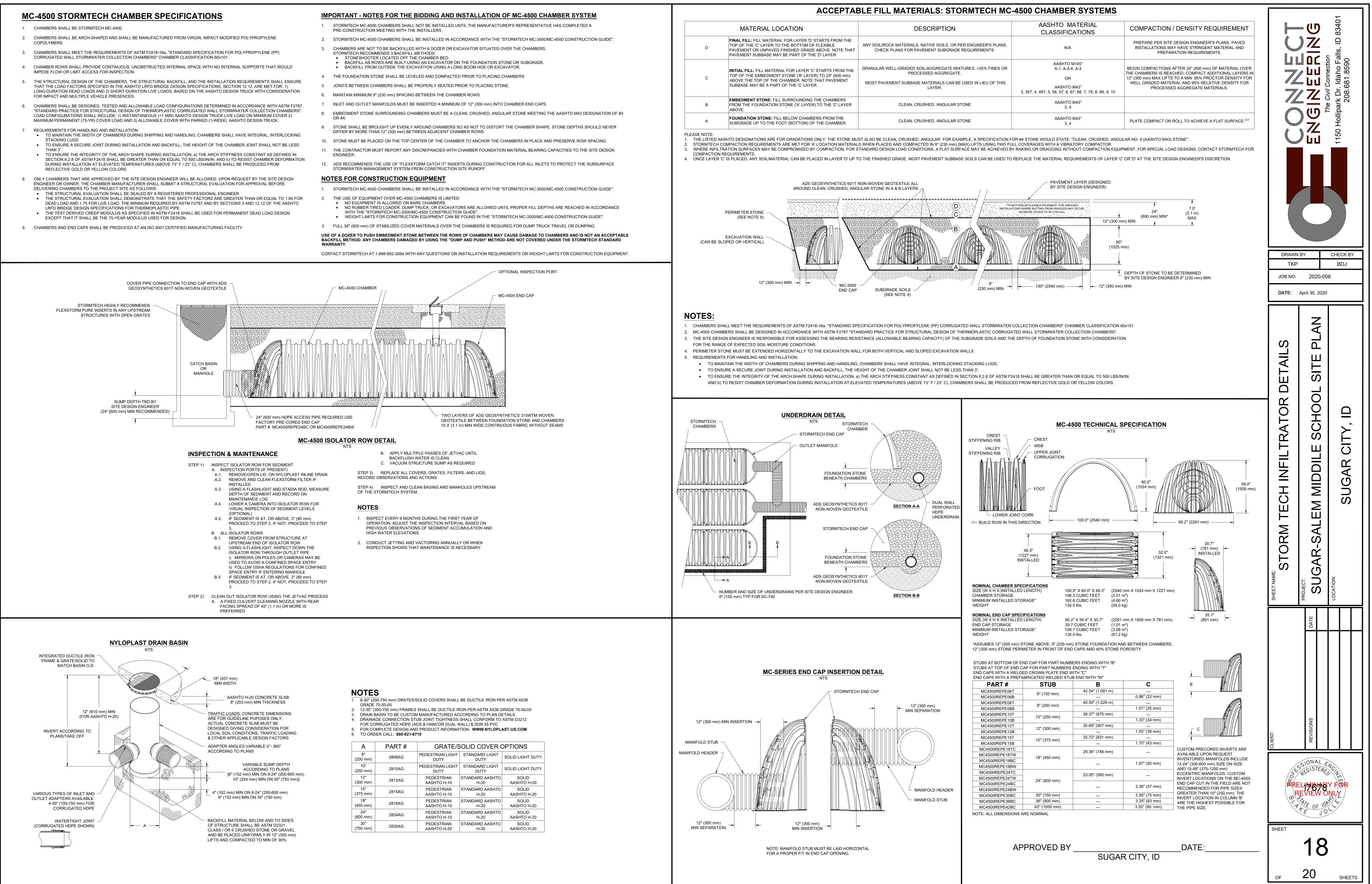
- THE STRUCTURAL DESIGN OF THE CHAMBERS, THE STRUCTURAL BACKFILL, AND THE INSTALLATION REQUIREMENTS SHALL ENSURE THAT THE LOAD FACTORS SPECIFIED IN THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SECTION 12.12, ARE MET FOR: 1) LONG-DURATION DEAD LOADS AND 2) SHORT-DURATION LIVE LOADS, BASED ON THE AASHTO DESIGN TRUCK WITH CONSIDERATION FOR IMPACT AND MULTIPLE VEHICLE PRESENCES
- CHAMBERS SHALL BE DESIGNED. TESTED AND ALLOWABLE LOAD CONFIGURATIONS DETERMINED IN ACCORDANCE WITH ASTM F2787 "STANDARD PRACTICE FOR STRUCTURAL DESIGN OF THERMOPI ASTIC CORRUGATED WALL STORMWATER COLLECTION CHAMBERS". LOAD CONFIGURATIONS SHALL INCLUDE: 1) INSTANTANEOUS (<1 MIN) AASHTO DESIGN TRUCK LIVE LOAD ON MINIMUM COVER 2) MAXIMUM PERMANENT (75-YR) COVER LOAD AND 3) ALLOWABLE COVER WITH PARKED (1-WEEK) AASHTO DESIGN TRUCK.
- - THAN 3"
- DURING INSTALLATION AT ELEVATED TEMPERATURES (ABOVE 73° F / 23° C), CHAMBERS SHALL BE PRODUCED FROM REFLECTIVE GOLD OR YELLOW COLORS.
- ENGINEER OR OWNER, THE CHAMBER MANUFACTURER SHALL SUBMIT A STRUCTURAL EVALUATION FOR APPROVAL BEFORE DELIVERING CHAMBERS TO THE PROJECT SITE AS FOLLOWS THE STRUCTURAL EVALUATION SHALL BE SEALED BY A REGISTERED PROFESSIONAL ENGINEER
- DEAD LOAD AND 1.75 FOR LIVE LOAD, THE MINIMUM REQUIRED BY ASTM F2787 AND BY SECTIONS 3 AND 12.12 OF THE AASHTO

- PRE-CONSTRUCTION MEETING WITH THE INSTALLERS.
- TORMTECH RECOMMENDS 3 BACKFILL METHODS:

- ENGINEER

- NO EQUIPMENT IS ALLOWED ON BARE CHAMBERS.

WARRANT



# PLANT LIST

Quant	Key	Botanical Name	Common Name	Size			
TREES							
7	AA	Acer ginnala 'Multi Trunk'	Amur Maple Multi Trunk	4'-6' 24" B&B			
8	GS	Gleditsia triacanthos 'Skyline'	Skyline Honeylocust	2" B&B			
6	MU	Malus 'Spring Snow'	Spring Snow Fruitless Crab	2" B&B			
6	MT	Malus 'Thunderchild'	Thunderchild Flowering Crab	2" B&B			
15	PA	Picea pungens	Colorado Spruce	6'-8' B&B			
4	TG	Tilia cordata 'Greenspire'	Greenspire Linden	2" B&B			
SHRUBS							
4	А	Cornus alba 'Ivory Halo'	Variegated Tatarian Dogwood	5 gal. 18-24"			
2	В	Physocarpus opulifolius 'Diablo'	Diablo Ninebark	5 gal.			
6	С	Spiraea bumalda 'Anthony Waterer'	Anthony Waterer Spiraea	5 gal. 12-18"			
2	D	Spiraea bumalda 'Gold Flame'	Gold Flame Spiraea	5 gal. 12-18"			
GROUNDCOVER							
3	G1	Calamagrostis acutiflora 'Karl Foerster'	Karl Foerster Feather Reed Grass	1 gal.			
6	G2	Helictotrichon sempervirens 'Sapphire'	Sapphire Blue Oat Grass	1 gal.			